Central Research Facility (CRF), Indian Institute of Technology Ropar, Punjab

Metal 3D Printer Facility

Email: (metal3dprint.crf@iitrpr.ac.in), Phone–01881-23-2552 Mr. Varinder Kumar (Metal 3D Printer Operator)

Section-A

Requisition Form No. Date:

A. Name of User:

B. Mobile No an					
_	Address of user:				
D. Supervisor/D	esignated person from organ	nization			
			(Please tick)		
E. Category I	E. Category I Internal PhD Student/Project Student/TBIF				
Category II	Consultancy work		()		
Category III	External Academic User	/ Govt. R & D Labs	()		
Category IV	Industry User		()		
F. Number of Sl	ots required		[]		
G. Total Amour	nt (Rs.) [As per Annexure I]			
Ciara Arana a Cilia		G! 4	6 C		
Signature of Use		ernal Users Only]	are of Supervisor/Designated person		
	[FOI IIIte	• • • • • • • • • • • • • • • • • • • •	rca Schama / aytarnal projects		
Institute Budget { }		From any other source Scheme / external projects within the Institute { }			
Budget Head:	• • • • • • • • • • • • • • • • • • • •	Scheme / Project No			
Noted in budget Sheet v			• • • • • • • • • • • • • • • • • • • •		
Sr. No I					
			d. Applicable Sample Charges will		
(No GST will be charged. Only respective budget		be deposited in "IIT Ropar Revenue Account, A/c No.			
will be reduced with samp	ole charges as applicable)	37360100716, IFSC-SB	IN0013181, Rupnagar (Punjab)		
Dealing Assistant	HoD	Dealing Assistant	Supervisor/PI		
- 0		al/TBIF Users Only]			
Bill in favor of (with cor		• -			
· ·					
GST no (If any)		Sta	te		
Transaction details (As p					
Amount deposited vide U	TR/ref no	dated	(Counterfoil attached)		
			Signature of Depositor		
	[CRF Office: Veri	fied that job is completed]	25 - 1 - 1 - 1 - 1 - 1 - 1 - 1 - 1 - 1 -		
		•			
Lab. Assistant/Operator			Officer In-charge		
	[For use by Accoun	ts Section after job is done]			
Amount credited in resp	pective Equipment/Lab of	CRF vide Sr. No	dated		
To 11 4 4 4 4	~ ,	040	AD 700 //		
Dealing Assistant	J <i>A</i>	AO/AO	AR/DR (Accounts)		

Charges & Payment Details for Metal 3D Printer (per hour basis)

Experiments (per hour basis)	Phd/Project Student (Rs)	Consultancy work (Rs)	External Academic Users (Rs) With GST 18% Extra	Industry Users (Rs) With GST 18% Extra
Without requirement of Argon	550	1000	2000	5100
With Argon	1250	1750	2750	5850

** For External Users

- Additionally, 18% GST is applicable for TBIF and External Users as per GOI norms
- Payment can be made through any mode to this account number such as NEFT/RTGS/UPI payment gateways/QR scanner

Bank Details for transfer of sample Analysis charges

Indian Institute of Technology
Registrar, IIT Ropar
IIT Ropar Revenue Account
Saving Account
37360100716
SBIN0013181
140002008
State Bank of India
theregistrar716@sbi



• Checklist to be submitted:

- Completely filled and signed Job Requisition Form
- o Duly prepared Samples (or mention if preparation is reqd.)
- o Self-addressed envelope with appropriate postal stamps (if invoice is reqd. by post)
- o Proof of payment with transaction details

Section-B

Name of the Equipment/Instrument – Metal 3D Printer

Date of Use:						
Time Duration	on:		_			
*Materials F	Processed: Only Meta	al in the powder f	form (APS- 15-45μm	n)- Tick mark you	r choice	
	Ti6Al4V ()		6 ()	SS304()		
	AlSi10Mg ()		el()	Maraging Steel ()		
*Note- Raw	Materials has to be pr	rovided by the use	er.			
Additional in study/work)	nformation (if any)- P		-	•		
					• • • • • • • • • • • • • • • • • • • •	
Total Hou	rs Hourly	Hourly Amount (Rs.)		for Total Am	Total Amount	
of Workin	ng Charges		Interna	` '	(Rs.)	
			Candida	tes)		
aration: I, exure-1 and 2 befor	, here e submitting the sample	eby declare that I ha s and payments. I ac	ve read and understood knowledge that the san	I the instructions outlir	ned below in r analysis ar	
nded solely for acac	demic and/or research and	d development purpo	oses. I further confirm t			
sed, under any circi	umstances, to settle or res	soive any legal dispu	tes or issues.			
		E CDE O	P.O.	Signatu	re of User	
		For CRF Of	<u> </u>			
Job Requisition	Job form Received	Job Assigned	Job completed on	Data files handed	Log Boo	
form No.	on (Date)	To (Name)	(Date)	over to user	Pg No	
_						

INFORMATION FOR USERS

Following guidelines help ensure a smooth and efficient process for sample analysis while maintaining safety and accountability in the laboratory

General Instructions

- Kindly discuss with operator about experiment details prior to filling the form and payment submission. Call the operator within working hours only.
- Please fill up the requisition form correctly. Incomplete form is liable to be rejected.
- Head of the Departments/Centers/Principal Investigators of the sponsored/Consultancy Projects are required to sign the form before submission.
- Without submission of requisition form measurements will not be done.
- Only users are requested to be present in person during assigned measurement slot.
- The users are not allowed to use the machine at their own under normal circumstances
- Users must adhere to laboratory safety protocols
- For visit to any lab, please contact Technical Officer, CRF, IIT Ropar or mail at crf@iitrpr.ac.in
- The user needs to inform operator at least 1 day in advance if they are not using the booked slot due to ANY reason
- Sample Analysis: Samples analysis will be conducted by JTS/TA on any working day starting at allotted slot.
- **Logbook Entry Requirements**: Users are requested to maintain a logbook entry as per the lab format mandatorily with signature upon completion of job.
- **Analysis Data:** Users are requested to collect their processed and raw data after analysis. Please bring your own working CD/DVD to take the data (Pen-drive/ external hard disk, etc., are not allowed).
- Sample collection after measurements to be arranged by users. Otherwise, samples will be discarded after one week.
- Kindly submit a self-addressed envelope with postage stamp if invoice required to be posted. Invoice may
 take a weeks' time to be sent.

Equipment Specific Instructions

Address for sending samples by post:

Mr. Varinder Kumar, Metal 3D Printer lab, SSB Block, IIT Ropar, Bada Phool, Rupnagar, Punjab-140 001

- Research publications emerging out of the Metal 3D Printer facility, CRF at IIT Ropar must be duly acknowledged.
- Kindly share the publication details to crf@iitrpr.ac.in
- Sample slot time includes mounting, optimization, measurement and unmounting of sample.
- Consumables shall be arranged by the users
- Please discuss with Faculty In-charge/operator regarding applicable type of powders.

Repeat measurement on any sample will be considered as new/additional job.